

AIO™ Ceiling Ducted

Troubleshooting Manual



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CERTIFICATION

The AHRI Certified® participation in the verification of individual units is available at www.ahridirectory.org

ETL Listed. Control Panel
60335-2-40:2022 ETL
Ed.4 | UL 60335-1:2016
Ed.2

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1. CEILING DUCTED

1.1 General anomalies

1.1.1 Anomaly table

Code	Description	Blocking
G1	The unit does not cool	No
G2	The unit does not heat	No
G3	Water leak	No
G4	Presence of condensation on the unit	No
G5	High noise level	No
G6	Faulty heating element	No
G7	Ice on the internal coil (summer)	No
G8	Ice on the external coil (winter)	No
G9	Ice on the condensate collection tray	No

1.1.2 Troubleshooting procedures

G1

Figure 1. G1 troubleshooting procedure video link



Anomaly: The unit does not cool

Blocking: No

General information

Compressor discharge temperature limits:

- R410a temperature below 100°C
- R32 temperature below 110°C

START

1. Check that the unit is set to cooling mode with a setpoint lower than the ambient temperature. Is it set correctly?
 - Yes
 - Proceed to the next check
 - No
 - Set the unit correctly
2. Check that the filters are clean. Are they clean?
 - Yes
 - Proceed to the next check
 - No
 - Clean filters
3. Check that the airflow rate is correct. Does it fall within the nominal values?
 - Yes
 - Proceed to the next check
 - No
 - Set the P1-P8 setting of the unit to ensure the correct airflow (see paragraph "Airflow adjustment(P1-P8)" p. 12)
4. Check that cold air is coming out from the internal side and warm air from the external side.

Is this the case?

Yes

- Proceed to the next check

No

- Check the correct operation of the 4-way valve

5. Check the compressor discharge temperature with a thermometer. Does it fall within the compressor discharge temperature limits?

Yes

- Proceed to the next check

No

- Have the refrigerant recharged

6. Despite the checks performed, does the anomaly persist?

Yes

- Connect the supervisor and check the unit parameters (see paragraph "Connection and verification with Supervisor" p. 12)

No

- Resolved

7. Despite the checks performed, does the anomaly persist?

Yes

- Have the unit sizing checked

No

- Resolved

END

G2

Figure 2. G2 troubleshooting procedure video link

Anomaly: The unit does not heat

Blocking: No

General information

Compressor discharge temperature limits:

- R410a temperature below 100°C
- R32 temperature below 110°C

START

1. Check that the unit is set to heating mode with a setpoint higher than the ambient temperature. Is it set correctly?
 - Yes
 - Proceed to the next check
 - No
 - Set the unit correctly
2. Check that the filters are clean. Are they clean?
 - Yes
 - Proceed to the next check
 - No
 - Clean filters
3. Check that the airflow rate is correct. Does it fall within the nominal values?
 - Yes
 - Proceed to the next check
 - No
 - Set the P1-P8 setting of the unit to ensure the correct airflow (see paragraph "Airflow adjustment(P1-P8)" p. 12)
4. Check that warm air is coming out from the internal side and cold air from the external side. Is this the case?
 - Yes
 - Proceed to the next check
 - No
 - Check the correct operation of the 4-way valve
5. Check the compressor discharge temperature with a thermometer. Does it fall within the compressor discharge temperature limits?
 - Yes
 - Proceed to the next check
 - No
 - Have the refrigerant recharged
6. Despite the checks performed, does the anomaly persist?
 - Yes
 - Connect the supervisor and check the unit parameters (see paragraph "Connection and verification with Supervisor" p. 12)
 - No
 - Resolved

7. Despite the checks performed, does the anomaly persist?

Yes

- ▶ Have the unit sizing checked

No

- ▶ Resolved

END

G3

Figure 3. G3 troubleshooting procedure video link



Anomaly: Water leak

Blocking: No

START

1. Check that the system drain slopes from the unit towards the outlet. Does it slope towards the outlet?

Yes

- ▶ Proceed to the next check

No

- ▶ Adjust the slope of the drain

2. Check that the condensate collection trays are securely fixed. Are they securely fixed?

Yes

- ▶ Proceed to the next check

No

- ▶ Secure the trays correctly

3. Check that the connection pipes under the trays are properly secured to the tray fitting. Are they securely fastened?

Yes

- ▶ Proceed to the next check

No

- ▶ Secure the pipes properly

4. Check that the pipe from the internal coil tray flows into the external coil tray. Is it positioned correctly?

Yes

- ▶ Proceed to the next check

No

- ▶ Position the pipe correctly

5. Despite the checks performed, does the anomaly persist?

Yes

- ▶ Check the thermal insulation of the pipes in the compressor area

No

- ▶ Resolved

END

G4

Figure 4. G4 troubleshooting procedure video link



Anomaly: Presence of condensation on the unit

Blocking: No

START

1. Check that the ductwork is properly insulated at the unit connections. Is it compliant?

Yes

- ▶ Proceed to the next check

No

- ▶ Properly insulate the ductwork

2. Check that the filters are clean. Are they clean?

Yes

- ▶ Proceed to the next check

No

- ▶ Clean filters

3. Check that the air duct is clear of obstructions. Is it clear?

Yes

- ▶ Proceed to the next check

No

- ▶ Remove the obstructions

4. Check that the fans are intact. Are they intact?

Yes

- ▶ Proceed to the next check

No

- ▶ Replace the faulty fans

5. Despite the checks performed, does the anomaly persist?

Yes

- ▶ Check the integrity of the unit's insulating parts

No

- ▶ Resolved

END

G5

Figure 5. G5 troubleshooting procedure video link



Anomaly: High noise level

Blocking: No

START

1. Check that the fans are free. Are they free?

Yes

- ▶ Proceed to the next check

No

- ▶ Remove the obstructions

2. Check that the contact with the fan is compliant?

Yes

- ▶ Proceed to the next check

No

- ▶ Reposition the fan piping from the unit

3. Despite the checks performed, does the anomaly persist?

Yes

- ▶ Set the fan speed to the correct air flow adjustment (P)

No

- ▶ Resolved

END

G6

Figure 6. G6 troubleshooting procedure video link



Anomaly: Faulty heating

Blocking: No

START

1. Check on the thermostat: is the electric heating element correct?

Yes

- ▶ Proceed to the next check

No

- ▶ Set the thermostat correctly

2. Press the reset button on the thermostat: does the electric heating element work?

Yes

- ▶ Resolved

No

- ▶ Proceed to the next check

3. Check with a multimeter: is there a voltage on the electric heating element correctly?

Yes

- ▶ Proceed to the next check

No

- ▶ Replace the electric heating element "Replace the heating element"

4. Check with a multimeter: is the electric heating element is powered correctly?

Yes

- ▶ Proceed to the next check

No

- ▶ Check the wiring

connected correctly

5. Check with a multimeter that there is a 220 V voltage and that the contact is closed on the power relay connectors of the heating element. Is this the case?

Yes

► Proceed to the next check

No

► Replace the power relay of the heating element

6. Despite the checks performed, does the error persist?

Yes

► Replace the heating element

No

► Resolved

END

G7

Figure 7. G7 troubleshooting procedure video link



Anomaly: Ice on the internal coil (summer)

Blocking: No

START

1. Check that the IPT sensor of the internal coil is positioned correctly. Is it positioned correctly?

Yes

► Proceed to the next check

No

► Properly position the probe

2. Check that the filters are clean. Are they clean?

Yes

► Proceed to the next check

No

► Clean filters

3. Check that the airflow rate is correct. Does it fall within the nominal values?

Yes

► Proceed to the next check

No

► Set the P1-P8 setting of the unit to ensure the correct airflow (see paragraph "Airflow adjustment (P1-P8)" p. 12)

4. Check that the 4-way valve is functioning correctly. Is it functioning correctly?

Yes

► Proceed to the next check

No

► Replace the 4-way valve

5. Check with a multimeter that there is no voltage on connector CN2. Is this the case?

Yes

► Proceed to the next check

No

► Replace the main board (see paragraph "Replace the main board" p. 12)

6. Despite the checks performed, does the error persist?

Yes

► Check the presence of refrigerant

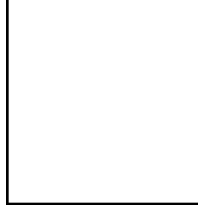
No

► Resolved

END

G8

Figure 8. G8 troubleshooting procedure video link



Anomaly: Ice on the internal coil

Blocking: No

START

1. Check that the IPT sensor of the internal coil is positioned correctly. Is it positioned correctly?

Yes

► Proceed to the next check

No

► Clean the probe

2. Check that the filters are clean. Are they clean? Is the maximum flow rate maintained?

Yes

► Proceed to the next check

No

► Set the P1-P8 setting of the unit to ensure the correct airflow (see paragraph "Airflow adjustment (P1-P8)" p. 12)

3. Check that the 4-way valve is functioning correctly. Is it functioning correctly?

Yes

► Proceed to the next check

No

► Replace the 4-way valve

4. Check that the IPT sensor of the internal coil is positioned correctly. Is it positioned correctly?

Yes

► Proceed to the next check

No

► Properly position the probe

5. Check that the filters are clean. Are they clean? Is the maximum flow rate maintained?

Yes

► Proceed to the next check

No

► Set the P1-P8 setting of the unit to ensure the correct airflow (see paragraph "Airflow adjustment (P1-P8)" p. 12)

6. Check with a multimeter that there is no voltage on connector CN2. Is this the case?

Yes

► Proceed to the next check

No

► Replace the main board (see paragraph "Replace the main board" p. 12)

7. Despite the checks performed, does the error persist?

Yes

► Check the presence of refrigerant

No

► Resolved

END

Figure 9. G9 troubleshooting procedure video link



Anomaly: Ice on the condensate collection tray

Blocking: No

START

1. Check that the system drain slopes from the unit towards the outlet. Does it slope towards the outlet?

Yes

► Proceed to the next check

No

► Adjust the slope of the drain

2. Check that the CN1 connector is positioned correctly. Is it positioned correctly?

Yes

► Proceed to the next check

No

► Position the CN1 connector correctly

3. Check with a multimeter that there is a 230 V voltage on connector CN1, provided that the outdoor temperature is below -9°C. Is this the case?

Yes

► Proceed to the next check

No

► Replace the main board (see paragraph "Replace the main board" p. 12)

4. Check that the connector of the condensate collection tray heating element is connected correctly. Is it connected correctly?

Yes

► Proceed to the next check

No

► Correctly position the connector

5. Despite the checks performed, does the error persist?

Yes

► Replace the condensate collection tray heating element

No

► Resolved

END

1.2 Errors displayed on the screen

1.2.1 Error table

Code	Description	Blocking	Condition
"E1" p. 7	Temperature/Humidity Sensor Error	No	The input does not detect serial communication with the intervention sensor

Code	Description	Blocking	Condition
"E2" p. 7	Internal Coil IPT Sensor Error	Yes	The input detects a resistance value (ohms) outside the expected range or a short circuit
"E3" p. 8	External Air Temperature Sensor Error (OT)	Yes	The input detects a resistance value (ohms) outside the expected range or a short circuit
"E4" p. 8	External Coil OPT Sensor Error	No	The input detects a resistance value (ohms) outside the expected range or a short circuit
"E5" p. 8	Internal fan error	Yes	The internal fan speed is outside the allowable range
"E6" p. 9	External Fan Error	Yes	The external fan speed is outside the allowable range
"E7" p. 9	Communication error with the display	Yes	No communication between the display and the electronic boards
"E8" p. 10	Compressor discharge sensor error	Yes	The input detects an ohm value out of range or a short circuit
"oF" p. 10	Water Level Error	Yes	Activation of the maximum level float in the condensate collection tray
"bL" p. 10	Display locked	No	Keyboard locked
"cP" p. 11	Open contact for presence detection (CP)	Yes	The unit operates only with the CP presence contact closed

1.2.2 Troubleshooting procedures

E1

Figure 10. E1 troubleshooting procedure video link



Problem: Temperature/humidity sensor error

Condition: The input does not detect serial communication with the intervention sensor

Blocking: No

Electronic board: "Electronic boards" p. 13

START

1. Check the positioning of the CN21 connector on the main board. Is it positioned correctly?

Yes

► Proceed to the next check

No

► Correctly position the connector

2. Check the 5 V DC power supply on connector CN21. Is it correct?

Yes

► Proceed to the next check

No

► Replace the main board (see paragraph "Replace the main board" p. 12)

3. Despite the checks performed, does the error

persist?

Yes

► Replace

No

► Resolve

END

E2

Figure 11. E2 troublesh

Problem: Internal C

Condition: The inp (ohms) outside the

Blocking: No

Electronic board: "

Probe resistance v probes" p. 34

START

1. Check the po the main boar

Yes

► Proceed

No

► Correc

2. Disconnect th value of the p compliant with the probe (se

Yes

► Proceed

No

► Replac

3. Despite the cl persist?

Yes

► Replac

"Replace the m

No

► Resolv

END

E3

E3

Figure 12. E3 troublesho

Problem: External

Condition: The inp

(ohms) outside the expected range or a short circuit

Blocking: Yes

Electronic board: "Electronic boards" *p. 13*

Probe resistance values: "Resistance values of the probes" *p. 34*

START

1. Check the positioning of the CN17 connector on the main board. Is it positioned correctly?

Yes

► Proceed to the next check

No

► Correctly position the connector

2. Disconnect the probe and check the resistance value of the probe with a multimeter. Is it compliant with the specifications indicated for the probe (see the specific chapter)?

Yes

► Proceed to the next check

No

► Replace the probe

3. Despite the checks performed, does the error persist?

Yes

► Replace the main board (see paragraph "Replace the main board" *p. 12*)

No

► Resolved

END

E4

Figure 13. E4 troubleshooting procedure video link



Problem: External Coil OPT Sensor Error

Condition: The input detects a resistance value (ohms) outside the expected range or a short circuit

Blocking: Yes

Electronic board: "Electronic boards" *p. 13*

Probe resistance values: "Resistance values of the probes" *p. 34*

START

1. Check the positioning of the CN17 connector on the main board. Is it positioned correctly?

Yes

► Proceed to the next check

No

► Correctly position the connector

2. Disconnect the probe and check the resistance value of the probe with a multimeter. Is it compliant with the specifications indicated for the probe (see the specific chapter)?

Yes

► Proceed to the next check

No

► Replace the probe

3. Despite the checks performed, does the error persist?

Yes

► Replace the main board (see paragraph "Replace the main board" *p. 12*)

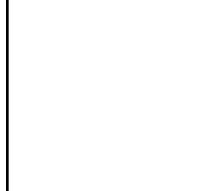
No

► Resolved

END

E5

Figure 14. E5 troubleshooting procedure video link



Problem: Internal Coil OPT Sensor Error

Condition: The input detects a resistance value (ohms) outside the expected range or a short circuit

Blocking: Yes

Electronic board: "Electronic boards" *p. 13*

START

1. Check the positioning of the CN17 connector on the main board. Is it positioned correctly?

Yes

► Proceed to the next check

No

► Correctly position the connector

2. Check the I15 power connector. Is it compliant with the specifications indicated for the probe (see the specific chapter)?

Yes

► Proceed to the next check

No

► Replace the probe

"Replace the main board" *p. 12*)

3. Check the VSI connector. Is it compliant with the specifications indicated for the probe (see the specific chapter)?

Yes

► Proceed to the next check

No

► Replace the probe

"Replace the main board" *p. 12*)

4. Despite the checks performed, does the error persist?

Yes

► Replace the main board (see paragraph "Replace the main board" *p. 12*)

No

► Resolved

END

E6

Figure 15. E6 troubleshooting procedure video link



Problem: External Fan Error

Condition: The external fan speed is outside the allowable range

Blocking: Yes

Electronic board: "Electronic boards" *p. 13*

START

1. Check the positioning of the CN9 connector on the main board. Is it positioned correctly?

Yes

► Proceed to the next check

No

► Correctly position the connector

2. Check the 115 V AC or 230 V AC power on the power connector. Is it correct?

Yes

► Proceed to the next check

No

► Replace the main board (see paragraph "Replace the main board" *p. 12*)

3. Check the VSP 0–10 V DC signal on the CN9 connector. Is it correct?

Yes

► Proceed to the next check

No

► Replace the main board (see paragraph "Replace the main board" *p. 12*)

4. Despite the checks performed, does the error persist?

Yes

► Replace the faulty fan

No

► Resolved

END

E7

Figure 16. E7 troubleshooting procedure video link



Problem: Communication Error with Display

Condition: No communication between the display and the electronic boards

Blocking: Yes

Electronic board: "Electronic boards" *p. 13*

START

1. Check the positioning of the CN11 connector on the main board. Is it positioned correctly?

Yes

► Proceed to the next check

No

► Correctly position the connector

2. Check that the COMP cable connects the main board to the power board. Is it positioned correctly?

Yes

► Proceed to the next check

No

► Correctly position the connector

3. Check that the COMP cable connects the power board to the driver board. Is it positioned correctly?

Yes

► Proceed to the next check

No

► Correctly position the connector

4. Check that the two red LEDs on the power board are lit. Are they lit?

Yes

► Proceed to the next check

No

► Replace the power board (see paragraph "Replace the power board" *p. 12*)

5. Check that the green LED on the driver board flashes every second. Does it flash every second?

Yes

► Proceed to the next check

No

► Replace the driver board (see paragraph "Replace the driver board" *p. 12*)

6. Check that the display cables are intact and show no signs of fraying or damage. Are they compliant?

Yes

► Proceed to the next check

No

► Replace the damaged cables

7. Despite the checks performed, does the error persist?

Yes

► Replace

"Replace the main board" *p. 12*

No

► Resolved

END

E8

Figure 17. E8 troubleshooting procedure video link

Problem: Compressor Error

Condition: The indoor unit is not in the normal range or a short circuit occurs

Blocking: Yes

Electronic board: "Electronic boards" *p. 13*

START

1. Check the positioning of the CN11 connector on the driver board. Is it positioned correctly?

Yes

► Proceed to the next check

No

► Correctly position the connector

2. Disconnect the probe from the indoor unit. Is the value of the probe compliant with the probe (see paragraph "Probe" *p. 12*)?

Yes

► Proceed to the next check

No

► Replace the indoor unit

3. Despite the checks performed, does the error persist?

Yes

► Replace the indoor unit

"Replace the indoor unit" *p. 12*

No

► Resolved

END

or

Figure 18. orF troubleshooting procedure video link

Problem: Water Leakage

Condition: Activation of the condensate collection system

Blocking: Yes

Electronic board: "Electronic boards" p. 13

START

1. Check that the water level in the external condensate collection tray is correct. Is it correct?
Yes
▶ Proceed to the next check
No
▶ Check the drain tube
2. Check the positioning of the CN15 connector on the main board. Is it positioned correctly?
Yes
▶ Proceed to the next check
No
▶ Correctly position the connector
3. Check the operation of the float using a multimeter. Does the float respond correctly to continuity tests?
Yes
▶ Proceed to the next check
No
▶ Replace the float
4. Despite the checks performed, does the error persist?
Yes
▶ Replace the main board (see paragraph "Replace the main board" p. 12)
No
▶ Resolved

END

bL

Figure 19. bL troubleshooting procedure video link



Problem: Display locked

Condition: Keyboard locked

Blocking: No

Electronic board: "Electronic boards" p. 13

START

1. Check that the ⊕ button has been pressed for about 10 seconds on the display. Has it been pressed?
Yes
▶ Proceed to the next check
No
▶ Press and hold the ⊕ button for about 10 seconds
2. Despite the checks performed, does the error persist?
Yes
▶ Replace the display
No
▶ Resolved

END

cP

Figure 20. cP troubleshooting procedure video link



Problem: CP presence contact open

Condition: The unit operates only with the CP presence contact closed

Blocking: Yes

Electronic board: "Electronic boards" p. 13

START

1. Check the positioning of the CN13 connector on the main board. Is it positioned correctly?
Yes
▶ Proceed to the next check
No
▶ Correctly position the connector
2. Check with a multimeter that the circuit is closed. Is it closed?
Yes
▶ Replace the main board (see paragraph "Replace the main board" p. 12)
No
▶ Proceed to the next check
3. Check for the presence of a jumper on the terminal connected to connector CN13. Is it present?
Yes
▶ Proceed to the next check
No
▶ Check the presence of the cables connected to connector CN13
4. Does the issue persist despite the checks performed?
Yes
▶ Replace the main board (see paragraph "Replace the main board" p. 12)
No
▶ Resolved

END

1.3 Errors reported by the Driver board (LED)

1.3.1 Error table

Code	Flashing (LED)	Error	QR	Video Link
1	••••••	Excessive DC voltage		Link to the procedure video

Code	Flashing (LED)
2	••••••
3	••••••
4	••••••
5	••••••
6	••••••
7	••••••
8	••••••
12	••••••
15	••••••
18	••••••
19	••••••
20	••••••
21	••••••
22	••••••

Code	Flashing (LED)	Error	QR	Video Link
				Link to the procedure video
23	●●●○○	EEProm error		Link to the procedure video
26	○○●●●○	IPM overheating error		Link to the procedure video
27	●●●●●	Excessive AC current		Link to the procedure video

1.4 Additional procedures

1.4.1 Replace the main board

[Link to the procedure video](#)



1.4.2 Replace the power board

[Link to the procedure video](#)



1.4.3 Replace the driver board

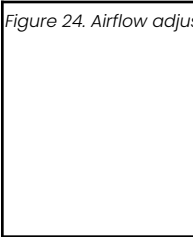
[Link to the procedure video](#)



1.4.4 Airflow adjust

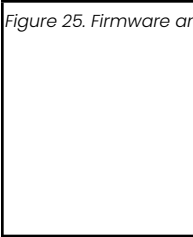
[Link to the procedure video](#)

For the full list of airflow adjustment steps, see the [Ceiling Ducted Troubleshooting Manual](#).



1.4.5 Firmware and software

[Link to the procedure video](#)



1.4.6 Connection check

[Link to the procedure video](#)



1.4.7 Replacement of the previous version of the condensate collection tray

[Link to the procedure video](#)

Figure 27. Condensate collection tray previous version replacement procedure video link



1.4.8 Reconfiguration of the CN6 connector

[Link to the procedure video](#)

Figure 28. CN6 connector reconfiguration procedure video link



1.5 Maintenance operations

1.5.1 General cleaning of the unit

[Link to the procedure video](#)

Figure 29. General cleaning procedure video link



1.5.2 Cleaning or filter replacement

[Link to the procedure video](#)

Figure 30. Cleaning or filter replacement procedure video link



1.5.3 Cleaning or replacement of the batteries

[Link to the procedure video](#)

Figure 31. Cleaning or battery replacement procedure video link



1.5.4 Cleaning or replacement of the condensate collection tray

[Link to the procedure video](#)

Figure 32. Cleaning or condensate collection tray replacement procedure video link



1.5.5 Refrigerant c

[Link to the procedu](#)

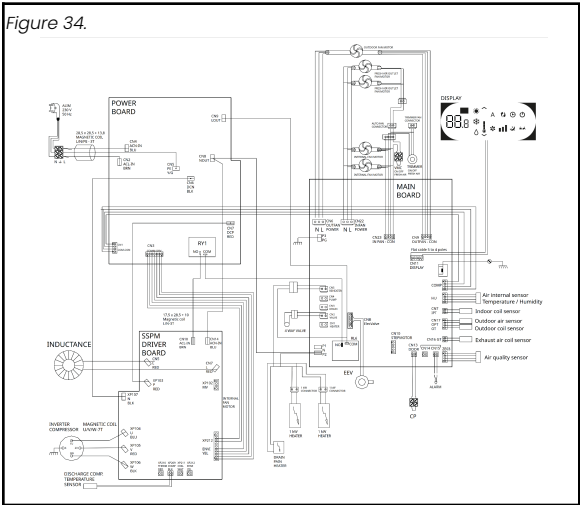
Figure 33. Refrigerant c

1.6 Technical information

1.6.1 Electronic boards

- CN13: Input
- CN14: Drain Pump Start Level
- CN15: Drain Alarm
- ZE: Internal Air Quality Sensor
- HU: Internal Air Humidity and Temperature Sensors
- CN17 OT: External Temperature Sensor
- CN17 OPT: Capacitor Sensor
- CN7 IPT: Evaporator Sensor
- CN16 GT: Exhaust Air Sensor
- XP209: Compressor Drain Temperature Sensor
- CN1: Heating element
- CN2: Valve
- CN5: Heater
- CN4: Pump
- CN23: Internal Fan
- CN9: External Fan
- CN19: Step Motor
- CN10: Step Motor
- CN11: Display

Figure 34.



1.6.2 Resistance values of the probes

Sensor 15 kΩ @ 25°C
Probe 15 kΩ 3450

T(°C)	Rmin	Rcent	Rmax	DR(%)	DT(°C)
-30,00	63,96	67,94	70,85	4,28	0,95
-29,00	60,58	64,25	66,95	4,20	0,94
-28,00	57,40	60,79	63,29	4,11	0,93
-27,00	54,40	57,53	59,85	4,03	0,91
-26,00	51,59	54,48	56,62	3,93	0,90
-25,00	48,94	51,60	53,59	3,86	0,88
-24,00	46,44	48,90	50,75	3,78	0,87
-23,00	44,09	46,35	48,07	3,71	0,85
-22,00	41,87	43,96	45,55	3,62	0,83
-21,00	39,78	41,70	43,18	3,55	0,82
-20,00	37,80	39,58	40,95	3,46	0,80
-19,00	35,94	37,54	38,85	3,49	0,79
-18,00	34,18	35,69	36,87	3,31	0,78
-17,00	32,52	33,91	35,01	3,24	0,76
-16,00	30,96	32,23	33,25	3,16	0,74
-15,00	29,47	30,65	31,59	3,07	0,73
-14,00	28,07	29,15	30,03	3,02	0,71
-13,00	26,75	27,74	28,55	2,92	0,69
-12,00	25,49	26,40	27,15	2,84	0,67
-11,00	24,30	25,14	25,84	2,78	0,66
-10,00	23,18	23,95	24,59	2,67	0,64
-9,00	22,12	22,82	23,42	2,63	0,62
-8,00	21,11	21,75	22,31	2,57	0,61
-7,00	20,15	20,74	21,26	2,51	0,60
-6,00	19,25	19,79	20,26	2,37	0,57
-5,00	18,39	18,88	19,32	2,33	0,55
-4,00	17,57	18,02	18,43	2,28	0,54
-3,00	16,80	17,20	17,58	2,21	0,52
-2,00	16,06	16,43	16,78	2,13	0,50
-1,00	15,36	15,70	16,02	2,04	0,49
0,00	14,70	15,00	15,30	2,00	0,46
1,00	14,04	14,34	14,64	2,09	0,49
2,00	13,42	13,71	14,02	2,26	0,51
3,00	12,83	13,11	13,42	2,36	0,53
4,00	12,27	12,55	12,86	2,47	0,56
5,00	11,73	12,01	12,32	2,58	0,59
6,00	11,22	11,50	11,81	2,70	0,62
7,00	10,74	11,01	11,32	2,82	0,64
8,00	10,28	10,55	10,86	2,94	0,67
9,00	9,85	10,10	10,41	3,07	0,37
10,00	9,43	9,68	9,99	3,18	0,32
11,00	9,04	9,28	9,59	3,30	0,74
12,00	8,66	8,90	9,21	3,40	0,77
13,00	8,30	8,54	8,84	3,51	0,80
14,00	7,96	8,19	8,49	3,62	0,82
15,00	7,63	7,86	8,16	3,74	0,85
16,00	7,33	7,55	7,84	3,85	0,88
17,00	7,03	7,25	7,54	3,96	0,90
18,00	6,75	6,96	7,25	4,08	0,93
19,00	6,48	6,69	6,97	4,19	0,96

T(°C)	Rmin
20,00	6,22
21,00	5,98
22,00	5,74
23,00	5,52
24,00	5,31
25,00	5,10
26,00	4,91
27,00	4,72
28,00	4,54
29,00	4,37
30,00	4,21
31,00	4,05
32,00	3,90
33,00	3,76
34,00	3,62
35,00	3,49
36,00	3,37
37,00	3,25
38,00	3,13
39,00	3,02
40,00	2,91
41,00	2,81
42,00	2,71
43,00	2,62
44,00	2,53
45,00	2,44
46,00	2,36
47,00	2,28
48,00	2,20
49,00	2,13
50,00	2,06
51,00	1,99
52,00	1,92
53,00	1,86
54,00	1,80
55,00	1,74
56,00	1,69
57,00	1,63
58,00	1,58
59,00	1,53
60,00	1,48
61,00	1,44
62,00	1,39
63,00	1,35
64,00	1,31
65,00	1,27
66,00	1,23
67,00	1,19
68,00	1,15
69,00	1,12
70,00	1,09
71,00	1,05
72,00	1,02
73,00	0,99

T(°C)	Rmin	Rcent	Rmax	DR(%)	DT(°C)
74,00	0,96	1,02	1,12	9,30	2,69
75,00	0,93	0,99	1,08	9,44	2,71
76,00	0,91	0,96	1,05	9,45	2,74
77,00	0,88	0,94	1,02	9,58	2,77
78,00	0,86	0,91	1,00	9,66	2,81
79,00	0,83	0,88	0,97	9,74	2,85
80,00	0,81	0,86	0,94	9,81	2,88
81,00	0,78	0,83	0,92	9,89	2,92
82,00	0,76	0,81	0,89	9,96	2,95
83,00	0,74	0,79	0,87	10,03	2,99
84,00	0,72	0,77	0,84	10,12	3,02
85,00	0,70	0,75	0,82	10,19	3,05
86,00	0,68	0,72	0,80	10,28	3,09
87,00	0,66	0,71	0,78	10,35	1,98
88,00	0,64	0,69	0,76	10,42	1,15
89,00	0,63	0,67	0,74	10,50	3,20
90,00	0,61	0,65	0,72	10,58	3,24
91,00	0,59	0,63	0,70	10,66	3,30
92,00	0,58	0,62	0,68	10,72	3,33
93,00	0,56	0,60	0,66	10,81	3,36
94,00	0,55	0,58	0,65	10,86	3,40
95,00	0,53	0,57	0,63	10,94	3,43
96,00	0,52	0,55	0,61	11,00	3,47
97,00	0,50	0,54	0,60	11,07	3,49
98,00	0,49	0,53	0,58	11,16	3,52
99,00	0,48	0,51	0,57	11,24	3,56
100,00	0,47	0,50	0,55	11,30	3,59
101,00	0,45	0,49	0,54	11,37	3,63
102,00	0,44	0,47	0,53	11,44	3,66
103,00	0,43	0,46	0,51	11,52	3,68
104,00	0,42	0,45	0,50	11,60	3,71
105,00	0,41	0,44	0,49	11,67	3,77
106,00	0,40	0,43	0,48	11,72	3,80
107,00	0,39	0,42	0,47	11,78	3,80
108,00	0,38	0,41	0,45	11,86	3,84
109,00	0,37	0,40	0,44	11,94	3,87
110,00	0,36	0,39	0,43	12,01	2,49

Probe 187 kΩ @0 °C
 Probe 187 kΩ 3979

T(°C)	Rmin	Rcent	Rmax	DR(%)	DT(°C)
-30,00	891,20	966,10	1047,00	8,37	1,42
-29,00	840,30	910,30	985,40	8,25	1,41
-28,00	792,60	858,00	928,20	8,18	1,41
-27,00	747,80	809,00	874,70	8,12	1,40
-26,00	705,80	763,10	824,50	8,05	1,40
-25,00	666,40	720,00	777,50	7,99	1,40
-24,00	629,40	679,60	733,40	7,92	1,39
-23,00	594,60	641,70	692,10	7,85	1,39
-22,00	562,00	606,10	653,30	7,79	1,39
-21,00	531,30	572,70	616,90	7,72	1,39
-20,00	502,50	541,30	582,70	7,65	1,38
-19,00	475,40	511,70	550,60	7,60	1,38

T(°C)	Rmin	Rcent	Rmax	DR(%)	DT(°C)
-18,00	449,90	484,00	520,40	7,52	1,38
-17,00	425,90	457,90	492,00	7,45	1,37
-16,00	403,20	433,30	465,40	7,41	1,37
-15,00	382,00	410,20	440,30	7,34	1,37
-14,00	361,90	388,50	416,70	7,26	1,36
-13,00	343,00	368,00	394,50	7,20	1,36
-12,00	325,20	348,70	373,60	7,14	1,36
-11,00	308,40	330,50	353,90	7,08	1,35
-10,00	292,60	313,40	335,40	7,02	1,35
-9,00	277,60	297,20	317,90	6,97	1,34
-8,00	263,50	281,90	301,40	6,92	1,34
-7,00	250,20	267,50	285,80	6,84	1,34
-6,00	237,60	253,90	271,20	6,81	1,34
-5,00	225,80	241,10	257,40	6,76	1,33
-4,00	214,50	229,00	244,30	6,68	1,33
-3,00	203,90	217,60	232,00	6,62	1,33
-2,00	193,90	206,80	220,40	6,58	1,33
-1,00	184,40	196,60	209,40	6,51	1,32
0,00	175,50	186,90	199,00	6,47	1,31
1,00	167,00	177,80	189,20	6,41	1,32
2,00	159,00	169,20	179,90	6,32	1,31
3,00	151,40	161,00	171,10	6,27	1,30
4,00	144,20	153,30	162,90	6,26	1,31
5,00	137,40	146,00	155,00	6,16	1,29
6,00	130,90	139,00	147,60	6,19	1,30
7,00	124,80	132,50	140,50	6,04	1,30
8,00	119,00	126,30	133,90	6,02	1,29
9,00	113,50	120,40	127,60	5,98	1,29
10,00	108,30	114,80	121,60	5,92	1,28
11,00	103,30	109,50	115,90	5,84	0,61
12,00	98,63	104,40	110,50	5,84	1,27
13,00	94,16	99,66	105,40	5,76	1,27
14,00	89,92	95,13	100,60	5,75	1,27
15,00	85,89	90,82	95,98	5,68	1,26
16,00	82,06	86,74	91,62	5,63	1,26
17,00	78,43	82,85	87,47	5,58	1,25
18,00	74,97	79,16	83,54	5,53	1,25
19,00	71,68	75,65	79,80	5,49	1,25
20,00	68,55	72,32	76,25	5,43	1,24
21,00	65,57	69,15	72,88	5,39	1,24
22,00	62,74	66,13	69,67	5,35	1,24
23,00	60,05	63,27	66,61	5,28	1,23
24,00	57,48	60,54	63,71	5,24	1,23
25,00	55,04	57,94	60,95	5,20	1,22
26,00	52,71	55,46	58,32	5,16	1,22
27,00	50,49	53,11	55,82	5,10	1,22
28,00	48,38	50,86	53,44	5,07	1,21
29,00	46,36	48,72	51,17	5,03	1,21
30,00	44,44	46,68	49,01	4,99	1,21
31,00	42,61	44,74	46,95	4,94	1,20
32,00	40,87	42,89	44,99	4,90	1,20
33,00	39,20	41,13	43,12	4,84	1,19
34,00	37,61	39,44	41,34	4,82	1,19
35,00	36,10	37,84	39,64	4,76	1,18

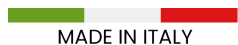
T(°C)	Rmin
36,00	34,65
37,00	33,26
38,00	31,94
39,00	30,68
40,00	29,47
41,00	28,32
42,00	27,22
43,00	26,16
44,00	25,15
45,00	24,19
46,00	23,26
47,00	22,38
48,00	21,53
49,00	20,72
50,00	19,95
51,00	19,20
52,00	18,49
53,00	17,81
54,00	17,15
55,00	16,53
56,00	15,93
57,00	15,35
58,00	14,80
59,00	14,27
60,00	13,76
61,00	13,27
62,00	12,80
63,00	12,35
64,00	11,92
65,00	11,51
66,00	11,11
67,00	10,72
68,00	10,36
69,00	10,00
70,00	9,66
71,00	9,34
72,00	9,02
73,00	8,72
74,00	8,43
75,00	8,15
76,00	7,88
77,00	7,62
78,00	7,37
79,00	7,13
80,00	6,90
81,00	6,68
82,00	6,46
83,00	6,25
84,00	6,05
85,00	5,86
86,00	5,68
87,00	5,50
88,00	5,33
89,00	5,16

T(°C)	Rmin	Rcent	Rmax	DR(%)	DT(°C)
90,00	5,00	5,14	5,29	2,78	0,93
91,00	4,84	4,98	5,12	2,77	0,46
92,00	4,70	4,83	4,96	2,73	0,45
93,00	4,55	4,68	4,80	2,71	0,91
94,00	4,41	4,53	4,66	2,67	0,90
95,00	4,28	4,39	4,51	2,64	0,89
96,00	4,15	4,26	4,37	2,63	0,89
97,00	4,03	4,13	4,24	2,59	0,88
98,00	3,90	4,01	4,11	2,55	0,87
99,00	3,79	3,89	3,98	2,55	0,87
100,00	3,68	3,77	3,86	2,49	0,87
101,00	3,56	3,66	3,75	2,52	0,88
102,00	3,46	3,55	3,64	2,56	0,89
103,00	3,35	3,44	3,53	2,58	0,91
104,00	3,26	3,34	3,43	2,60	0,92
105,00	3,16	3,25	3,33	2,62	0,93
106,00	3,07	3,15	3,23	2,67	0,95
107,00	2,98	3,06	3,14	2,68	0,96
108,00	2,89	2,97	3,05	2,73	0,97
109,00	2,81	2,88	2,96	2,77	0,99
110,00	2,72	2,80	2,88	2,75	1,00
111,00	2,65	2,72	2,80	2,83	1,01
112,00	2,57	2,64	2,72	2,84	1,04
113,00	2,50	2,57	2,64	2,84	1,04
114,00	2,42	2,50	2,57	2,88	1,05
115,00	2,36	2,43	2,50	2,93	1,07
116,00	2,29	2,36	2,43	2,93	1,08
117,00	2,23	2,29	2,36	2,97	1,09
118,00	2,16	2,23	2,29	3,01	1,12
119,00	2,10	2,17	2,23	3,00	1,13
120,00	2,04	2,11	2,17	3,04	1,13
121,00	1,99	2,05	2,11	3,07	1,16
122,00	1,93	1,99	2,06	3,06	1,16
123,00	1,88	1,94	2,00	3,15	1,18
124,00	1,83	1,89	1,95	3,13	1,20
125,00	1,78	1,84	1,89	3,16	1,21
126,00	1,73	1,79	1,84	3,19	1,22
127,00	1,68	1,74	1,79	3,22	1,24
128,00	1,64	1,69	1,75	3,25	1,27
129,00	1,60	1,65	1,70	3,27	1,28
130,00	1,55	1,60	1,66	3,30	1,29



With over 20 years of experience in the climate comfort sector, we have a clear goal: growth through innovation. Our team is laser-focused on the conception, development, and production of innovative heating, ventilation, and air conditioning solutions. This mission has developed through bringing together technical skills, creativity, technology, design, Italian passion, and a global vision to achieve the best energy efficiency and performance.

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